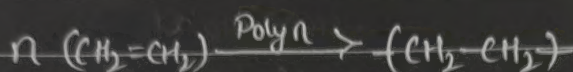


① Macromolecules  $\rightarrow$  large molecules formed by polymerization of small molecules (monomers).

Polymerization  $\rightarrow$  chem. rxn - small molecules (monomers) combine to form larger molecule (polymer). with/without elimination of small molecules like  $H_2O$ ,  $HCl$  etc.



$$\alpha = \frac{\text{mol. wt of Polymeric network}}{\text{mol. wt of Repeating unit}}$$

Functionality  $\rightarrow$  No. of bonding site / functional grp present in monomer.

$\rightarrow$  Bifunctional - 2

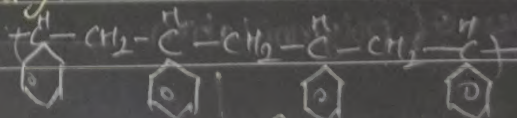
$\rightarrow$  Trifunctional - 3

$\rightarrow$  polyfunctional -  $> 3$

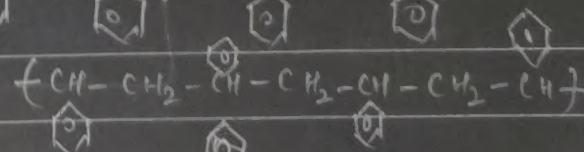
	$f(x)$
$CH_2=CH_2$ (2 sites on both sides)	2
$CH_3COOH$ (COOH)	1
$H_2N(CH_2)_6NH_2$ (NH <sub>2</sub> )	2
$CH_2OH$ (OH)	3

Tacticity  $\rightarrow$  orientation of monomeric / functional unit in a polymer can take place in orderly / disorderly manner w.r.t main chain is called tacticity.

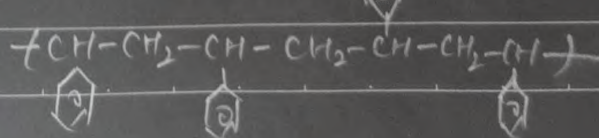
$\rightarrow$  Isotactic - same side



$\rightarrow$  Syndiotactic - alternating side



$\rightarrow$  Atactic - randomly





## ② Classification :

### 1) Based on Origin

#### Natural polymer

- plants & animals
- protein, starch, cellulose, etc

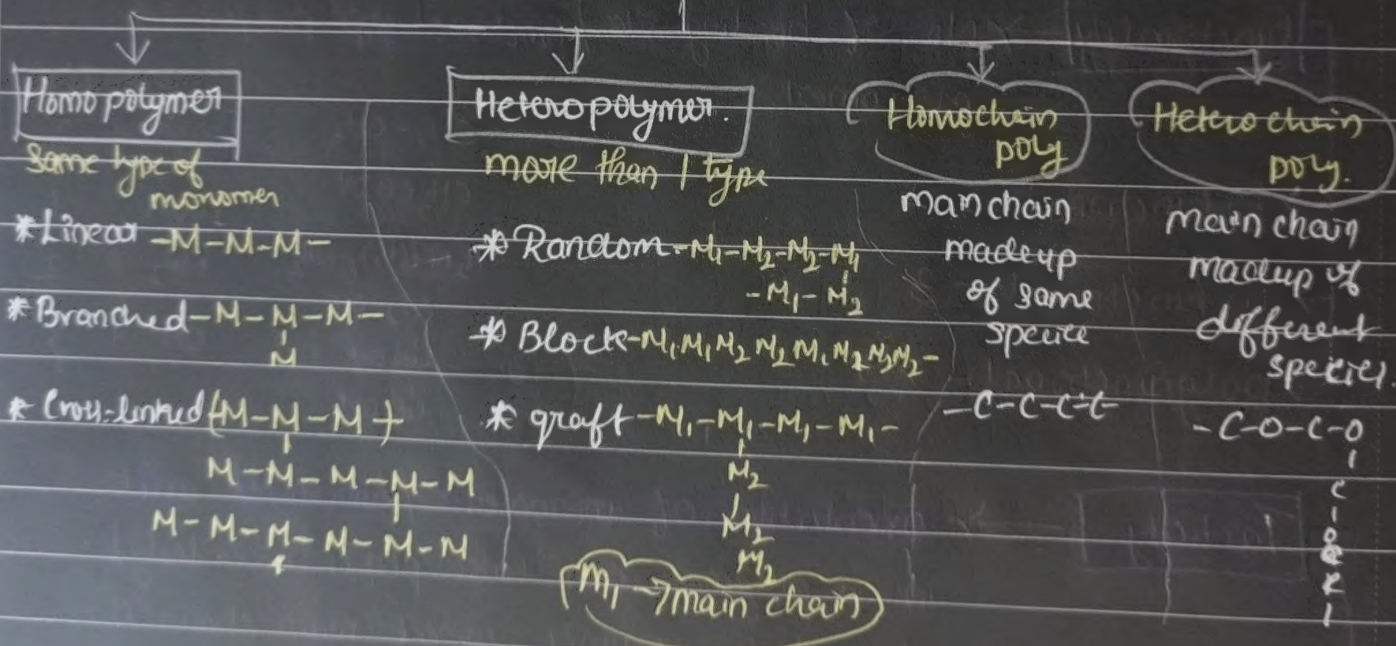
#### Semi Synthetic

- derived from natural polymer w. modification.
- PVC, Nylon

#### Synthetic

- man-made
- plastic, synthetic rubber.

### 2) Based on Nomenclature :



### ③ Types of polymerization

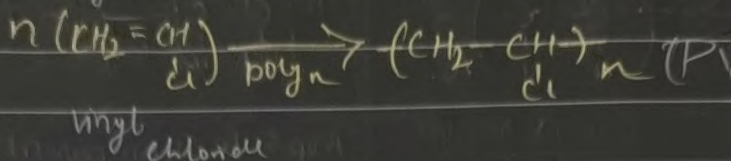
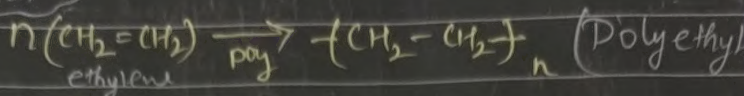
- Addition [thermo plastic]
- Condensation [thermosetting]



\* Addition:  $\rightarrow$  chem. rxn that yields exact copy of itself

(forms thermoplastic)

$\rightarrow$  no elimination of molecule (small)



Condensation:  $\rightarrow$  chem. rxn that yields completely diff from the original compound.

(forms thermosetting)

$\rightarrow$  elimination of molecule (small)

Example: Nylon 6,6, PET, Polyurethane [Explained in next coming page].

\*

### Thermoplastic

$\Rightarrow$  Prep. by Addition

$\Rightarrow$  Linear polymer

$\Rightarrow$  Can be moulded into any shape  
(heating - soft, cooled - hard)

$\Rightarrow$  Weak intermolecular force of attraction & weak covalent bond.

$\Rightarrow$  Soluble in organic solvents.

$\Rightarrow$  Eg: polyethylene, PVC.

### Thermosetting

$\Rightarrow$  Prep. by Condensation

$\Rightarrow$  Cross-linked Polymer.

$\Rightarrow$  Can't be moulded easily. But they can be set to any shape quickly.  
(on heating - hard; once hard cooling not possible)

$\Rightarrow$  Strong intermolecular force of attraction and strong covalent bond.

$\Rightarrow$  Insoluble in organic solvents

$\Rightarrow$  Bakelite, polyester.



## Addition Homochain

- involves only 1 monomer
- gives exact copy of itself and no loss of simple molecule.
- same empirical formula
- PVC, Teflon, polyethylene

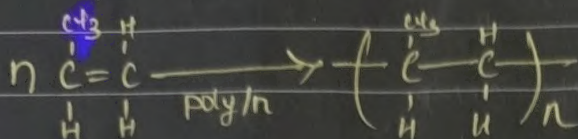
## Condensation heterochain

- $> 2$  monomers
- form complexly diff molecules.
- loss of simple molecule.
- diff. empirical formula
- Nylon 6,6, Bakelite.



## Examples for Thermoplastic

### ① Polypropylene —



Prop: Isotactic. Isotactic hospital

2. Posses hardness, strength, stiffness.

3. Stiffer, harder, stronger than polyethylene.

Uses: \* Rope, carpet (indoor/outdoor)

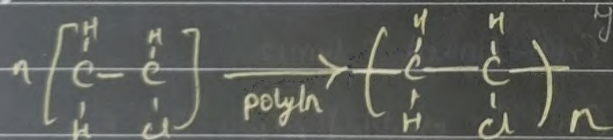
\* hand bags, blankets

\* furniture

\* machine parts, water pipes.

\* hospital sterilizable equipment.

### ② PVC — colour odour hard Synthetic



Prop: 1. colourless, odourless.

2. Pure resin posses highly softening & greater stiffness and rigidity compared to polyethylene (but brittle)

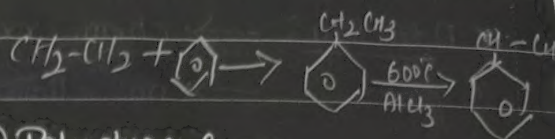
3. Widely used in synthetic plastics.

2 types  $\begin{cases} \text{Rigid PVC} \\ \text{Plasticized PVC} \end{cases}$

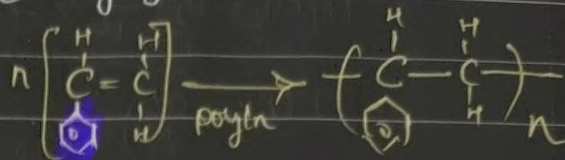
Uses:

Rigid: light fittings, safety helmets, toys, cycle & bike mudguard, refrigerator components.

PVC: Rain coats, curtains, cloth, toys, tool handles, radio cases.



### ② Polystyrene —



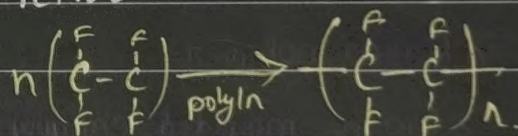
Prop: 1. Transparent translucent resistant

2. Excellent chem, electrical, moisture resistance. Also acid.

3. Light, stable, unique property of transmitting light through curved sections.

Uses: Toys, button, radio/TV parts, refrigerator parts, lens, Indoor lighting panel.

### ④ Teflon —



Prop: 1. Due to presence of highly electronegative fluorine atom results in strong attractive force b/w chain. That attractive force gives extreme toughness & high softening point.

2. high chem resistance, high density.

Uses: \* Insulating material

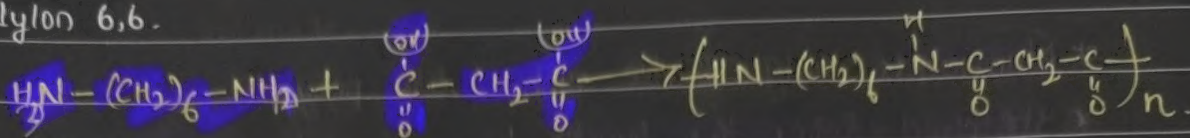
fast motor, transformer, cable covers.

\* Gaskets, packing material, pump parts



# Examples for Thermosetting

## ① Nylon 6,6.

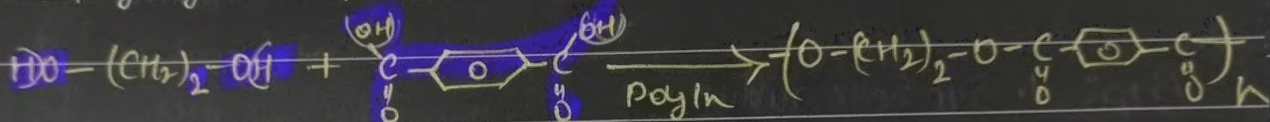


- Prop:
1. translucent property.
  2. abrasion resistance.
  3. high temp. solubility
  4. insoluble in organic solvent

uses

- ⇒ used in fibres
- ⇒ use in making of carpets, drap, curtain, etc.

## ② PET (poly ethylene terephthalate)

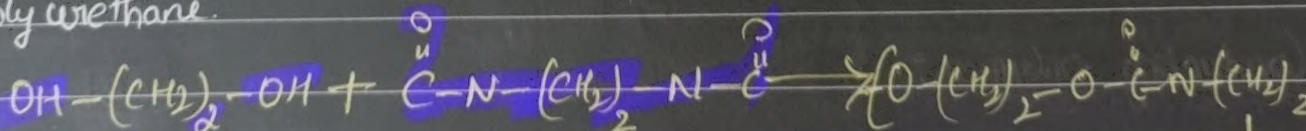


- Prop:
1. highly resistant to minerals and organic acids but less resistant to alkali
  2. is a good fibre forming material and used as commercial fibre.

uses

- ⇒ used as synthetic fibre.
- ⇒ making safety helmets.
- ⇒ aircraft battery box

## ③ Polyurethane.



- Prop:
1. high resistance for oxidation
  2. " for organic solvents
  3. " heat, abrasion & chemicals

uses:

- ⇒ film, milk, coating, foam
- ⇒ foundation garment, swimsuit.
- ⇒ used as leather substitute.



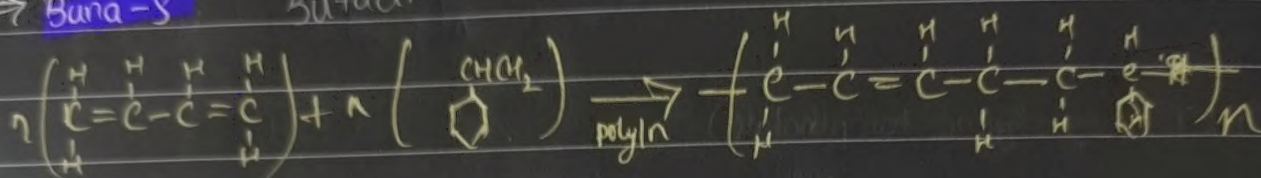
#### ④ Synthetic Rubber:

\* Man-made vulcanisable rubber like polymer.

\* Stretched twice the length but return to same shape asap force is left.

\* Eg: Buna-S

⇒ Buna-S Butadiene styrene



Prop: 1. Synthetic rubber.

2. Abrasion resistant & Oxidization heavily.

3. vulcanizable similar to natural rubber by sulphur.

(3 α vulcanizable)

Uses: \* Manufacture of tyres.

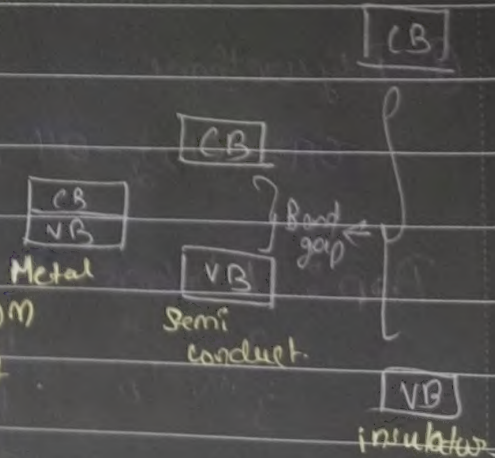
\* gaskets, floor tiles & cable insulation.

#### Conducting polymer:

Valence Band — Outer orbit filled w.  $e^-$

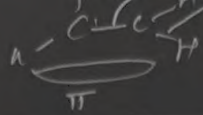
Conduction Band — region where free space for  $e^-$  from valence band to jump in during excess energy.

Band gap — Energy diff b/w valence Band & Conduction Band.



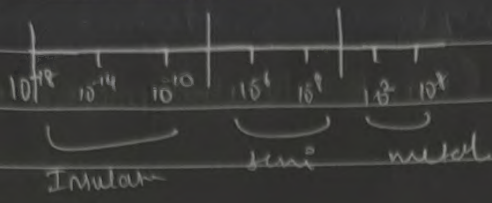
(Band gap α amt of energy for  $e^-$  transfer)





No. \_\_\_\_\_  
Date \_\_\_\_\_

Fermi level - highest energy state occupied by  $e^-$  in material



Requirements for conducting polymers

- $\Rightarrow$  linear backbone
- $\Rightarrow$  alternate double bond
- $-I = -I = -I = -I =$
- $\Rightarrow$  due to either  $\pi e^-$  or doped ingredient.

### Characteristics:

- $\rightarrow$  Conduct electricity coz of  $\pi$  bond.
- $\rightarrow$  either metallic / semiconduction.
- $\rightarrow$  high electric conduction
- $\rightarrow$  In pure form low electric conductance (act like insulator)
- $\rightarrow$  Processibility by dispersion.

### Conducting Polymer

Intrinsically conducting  
 $\pi$  bond, excess of  $e^-$

Extrinsically conducting

filled polymer  $\rightarrow$  Bulk.

Conducting polymer having conjugate electric conduction due to  $\pi$  & double bond.

Doped

conducting polymer

- $\rightarrow$  adding substance inside polymer
- $\rightarrow$  involves partial oxidation/reduction of  $\pi$  bond of polymer.
- $\rightarrow$  substance either +ve/-ve.

p type

n type.

oxidizing agents

reducing agents

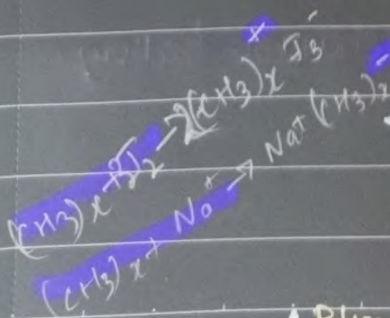
create +ve charge on polymer

create -ve charge on polymer

• P type = Polymer + Lewis acid ( $F, Cl$ )

• Polymer + Lewis Base ( $Na^+, K^+$ ) = n type.

Dopants are chem. substance used to test electrical conductance by doping.

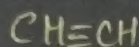




## Factors affecting conductivity:

- 1) Conjugation length  $\propto$  conductivity  $\uparrow$
- 2) Doping level  $\propto$  conductivity (until saturation point is reached)
- 3) Temp  $\propto$  conductivity  $\uparrow$

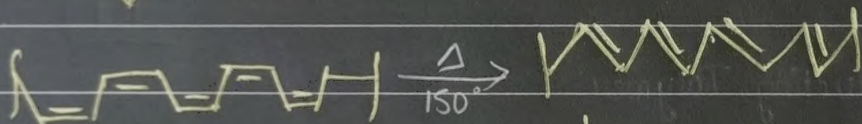
## 1) Poly acetylene $(C_2H_2)_n$



Ziegler Natta (Catalyst)

$-78^\circ C$

$150^\circ C$



cis polymer

$\Rightarrow$  same side

$\Rightarrow$  Copper coloured

trans-polyacetylene

$\Rightarrow$  alternating

$\Rightarrow$  Silver coloured.

$\Rightarrow$  Flexible & stretched.

$\Rightarrow$  brittle

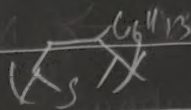
\* Both highly thermal stable

\* insoluble in organic solvent (Both)

uses: high conductivity - used in wiring & rechargeable battery  
sensor to measure glucose conc.

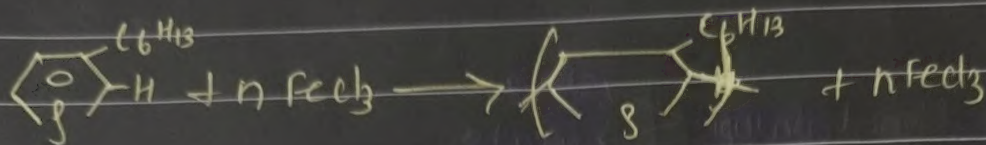


## 2) P3HT [poly(3-hexyl thiophene)]:



widely available, low cost, easy processability

Semi-crystalline polymer.



⇒ 1:4 ratio, oxidation of 3-hexylthiophene monomer.

- ① Rxn flask - Anhydrous  $\text{FeCl}_3$  w/ chloroform & N and sealed
- ② using syringe 3-hexylthiophene added slowly.
- ③ Covered out room temp; cooled w/ methanol.

Prop: \* wide availability

\* low cost & easy processability

\* P-type donor.

\* In order to ↑ absorption of excess solar radiation

1. Compare HOMO-LUMO

2. ↓ LUMO

3. ↑ HOMO.

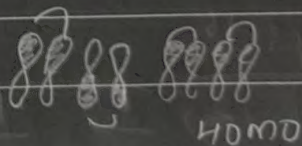
Uses: used as solar cell

" polymer batteries.

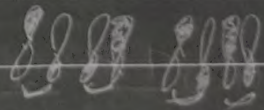
" treatment in prion disease.

" organic photovoltaic

HOMO → highest occupied energy molecular orbital  
LUMO → lowest unoccupied next highest energy orbital that is empty



HOMO



LUMO

LUMO energy > HOMO